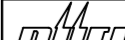
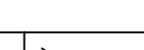


NON-CAST PARTS (FABRICATED AND/OR MACHINED)		TYPE OF PRODUCT NAME OF CUSTOMER/PROJECT		HP 1103 BOWL MILL			
ALL DIMENSIONS ARE IN MILLIMETERS TOLERANCES UNLESS OTHERWISE NOTED X ±X ±0.40 X X ±1.5 FOR DIM. 0-610 MM X X ±3.0 FOR DIM. 610-2540 MM X X ±6.0 FOR DIM. OVER 2540 MM ANGULAR: ±30° BRIDLES: Holes: 0-25MM ±0.25-0.50 25-610MM ±0.50-1.00-1.50 SURFACE TEXTURE: 25 MICROMETERS RUGGNESS AVERAGE-63 THIS DRAWING IS IN ACCORDANCE WITH ISO 1101 UNLESS OTHERWISE SPECIFIED, THE THREAD PITCH IS STANDARD COARSE.		 SHARAT HEAVY ELECTRICALS LIMITED HYDERABAD		DRN: CHAMRAN APP'D: S. GHATGE	NAME: SHAMFAN SIGN: S. GHATGE	DATE: 05.07.13 06-21-210-00901 DRAWING NO: 0-61-210-00900	MOD. VAR.: 05.07.13 01 07 07
APPROVED S. GHATGE	3RD 4660 11/11/13 DESIGNED SUBV. ENGR.	 SCALE: NTS WEIGHT: 20387.4g		REF. TO: ASSY DRG. 0-61-210-00901 DWTN: 01		05.07.13 01 07 07	
MLLX HOUSE HOLDING FABRICATION		SHEET NO. 01 OF 07 SHEETS					